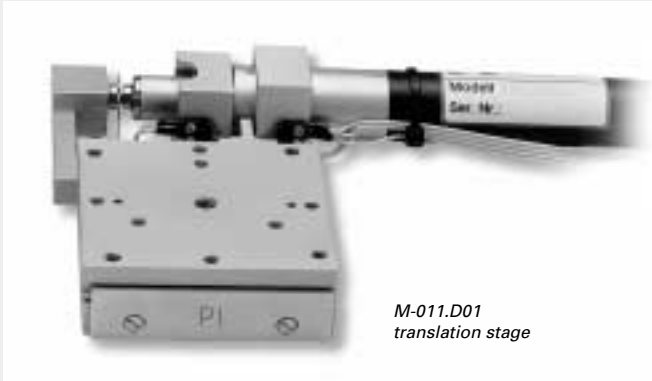
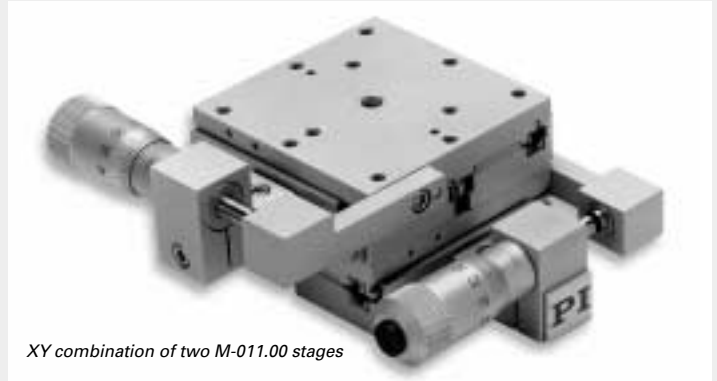


M-011

Ultra-High-Precision, Side-Drive Stages with Magnetic-Kinematic Bearings



M-011.D01 translation stage



XY combination of two M-011.00 stages

Application Examples

- Microscopy
- Quality control
- Metrology...

Ordering Information

- M-011.00**
Translation Stage, 15 mm
- M-011.PO**
Translation Stage, 15 mm, Manual + PZT Drive
- M-011.PS**
Translation Stage, 15 mm, Manual + Closed-Loop PZT Drive
- M-011.D01**
Translation Stage, 10 mm, DC-Motor Drive
- M-011.DP1**
Translation Stage, 10 mm, DC-Motor + PZT Drive
- M-011.DS1**
Translation Stage, 10 mm, DC-Motor + Closed-Loop PZT Drive
- Upgrades**
- M-011.U0** Upgrade Kit with Open-Loop PZT Drive
- M-011.US** Upgrade Kit with Closed-Loop PZT Drive
- M-011.UD** Upgrade Kit with DC-Motor Drive and Limit Switches (Factory Installed)

Custom Designs for Volume Buyers

- **Travel Range to 15 mm**
- **Compact Side Drive**
- **Straightness/Flatness $\leq 0.2 \mu\text{m}$**
- **PZT Drive for Scanning and Tracking Applications**
- **0.1 μm Resolution with Closed-Loop DC Motor**
- **5 nm Resolution with Closed-Loop PZT Drive**

M-011 ultra-high-precision magnetically-coupled stages use the force of integrated magnets to preload the bearing. This magnetic preload results in extremely uniform and smooth motion with minimum friction. Unlike conventional stages, where two bearings with limited parallelism guide the carriage (inducing runout and rotational errors) in M-011 stages, only one of the two linear bearings has a guiding function (V-groove) while the second bearing is for support only (U-groove).

Ultra-Straight Motion

The coupling between the stage and the space-saving side-drive units (DC-motor drives, PZTs, micrometer drives) is not rigid but via magnets. This design allows only on-axis forces (drive direction) to be transmitted to the stage; torque-induced positioning errors resulting from non-parallelism between the drive axis and the guiding axis are eliminated.

The M-011 is available in 6 versions:

The basic version, the M-011.00, is equipped with a precision manual micrometer providing a sensitivity of 1 μm . M-011.D01 is equipped with a closed-loop DC-motor drive providing 0.1 μm minimum incremental motion.

High-Resolution Piezo Option

For both the manual and motorized version, closed-loop and open-loop PZT drives are available. They provide 5 nm minimum incremental motion over a travel range of 30 μm and allow for dynamic operation such as scanning and tracking. The closed-loop PZT drive provides repeatability of 60 nm (see the "PZT Actuators" section for further details on PZT actuators and recommended controllers).

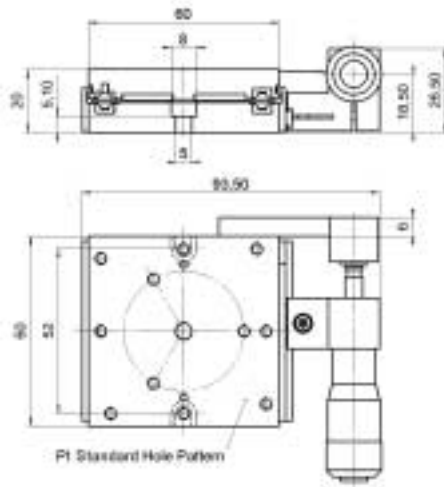
All stages can be cross stacked and combined with the M-052 Z-axis mounting bracket to provide multi-axis motion (vertical use of the M-011 only permitted with loads less than 0.1 kg, no extended Z-axis bracket for motorized Z-stage available).

Upgrades

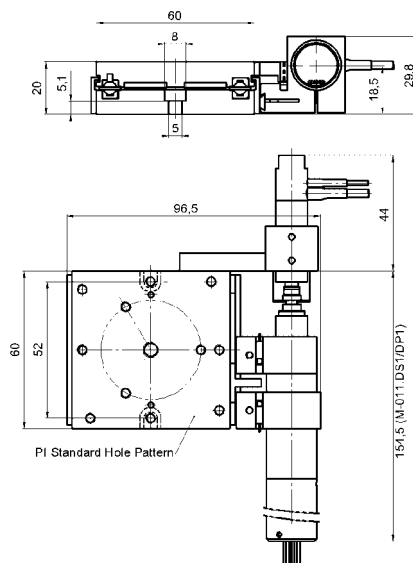
M-011 stages without PZT drives or DC-motor drives can be upgraded at a later date (see ordering information).

Notes

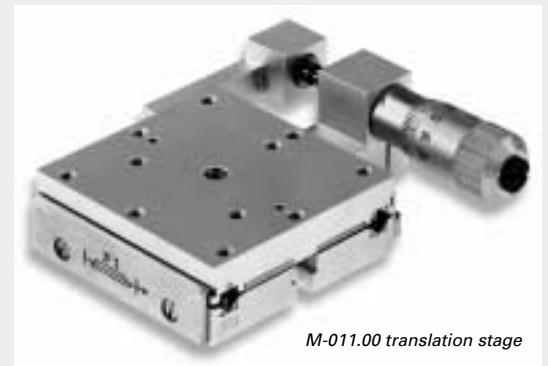
See "Accessories," page 7-82 ff. for adapters, brackets, etc.



M-011.00 dimensions (in mm)



M-011.DS1 dimensions (in mm)



M-011.00 translation stage

Technical Data

Models	M-011.00	M-011.P0	M-011.PS	M-011.D01	M-011.DP1	M-011.DS1	Units	Notes see p. 7-96
Travel range	15	15	15	10	10	10	mm	
PZT fine travel range	-	30	30	-	30	30	µm	
Min. incremental motion (PZT drive)	-	0.005	0.005	-	0.005	0.005	µm	A4
Repeatability (PZT drive)	-	-	0.06	-	-	0.06	µm	
Design resolution (DC Motor)	-	-	-	0.0035	0.0035	0.0035	µm	A3
Min. incremental motion	1	1	1	0.1	0.1	0.1	µm	A4
Unidirectional repeatability	-	-	-	0.1	0.1	0.1	µm	
Bidirectional repeatability	-	-	-	2	2	2	µm	
Backlash	-	-	-	2*	2*	2*	µm	
Straightness/ flatness per 5 mm	0.1	0.1	0.1	0.1	0.1	0.1	µm	
Straightness/ flatness full travel	0.2	0.2	0.2	0.2	0.2	0.2	µm	
Max. velocity	-	-	-	0.7	0.7	0.7	mm/sec	
Max. normal load capacity	1	1	1	1	1	1	kg	B1
Max. push/pull force	7 / 5	7 / 5	7 / 5	7 / 5	7 / 5	7 / 5	N	B2
Max. lateral force	5	5	5	5	5	5	N	
Drive	M-623 Micrometer	M-623 Micrometer	M-623 Micrometer	M-227.10 DC-Mike	M-227.10 DC-Mike	M-227.10 DC-Mike		
PZT Drive	-	P-840.20	P-841.20	-	P-840.20	P-841.20		D1
Encoder resolution	-	-	-	2048	2048	2048	counts/rev.	
Drivescrew pitch	0.5	0.5	0.5	0.5	0.5	0.5	mm/rev.	
Gear ratio	-	-	-	69.12:1	69.12:1	69.12:1		
Nominal motor power	-	-	-	2	2	2	W	
Motor voltage range	-	-	-	0 to ±12	0 to ±12	0 to ±12	V	
Weight	0.35	0.4	0.42	0.55	0.6	0.62	kg	
Body material	Al, St	Al, St	Al, St	Al, St	Al, St	Al, St		L
Recommended PZT controller (codes explained p. 6-46)	-	A, C, G	D, H	-	A, C, G	D, H		
Recommended motor controller	-	-	-	C-842, C-844, C-860	C-842, C-844, C-860	C-842, C-844, C-860		D2

* gearhead